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[www.stvconnect.co.uk](http://www.stvconnect.co.uk)

## SPECIFICATION

Manufacturer: BOY  
International Size Code: 22D

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## CLAMP

Clamping force kN: 220  
Max mould opening stroke (mm): 200  
Min/max mould height (mm): 200min  
Platen dimensions (mm): 400x245  
Distance between tie bars (h<sub>xv</sub>)(mm): 254x254  
Ejector stroke (mm): 80

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## INJECTION UNIT

Screw Diameter (mm):	16	18	22	24	28	32
Max shot weight (PS)(g):	14	18	27	32	44	57
Shot volume (cm <sup>3</sup> ):	16	20	30	36	49	64
Injection pressure (bar):	3320	2587	1732	1455	1069	818

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## GENERAL DATA

Pump unit (kW): 5.5  
Total connected load (kW): 9.56  
Oil tank capacity (l<sub>tr</sub>): 115  
Net weight (without oil) (kg): 820  
Machine dimensions (l x w x h)(mm): 2430x810x1620

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DISCLAIMER: We cannot guarantee that this information is correct