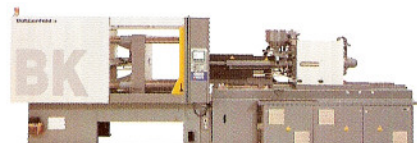
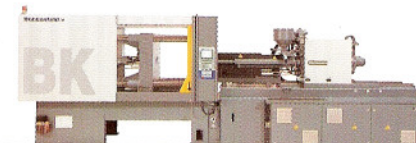


E		
<b>Clamping unit</b>		
Clamping force		kN
Distance between tie bars		mm
Size of mould platens		mm
Min -Max mould height		mm
Opening stroke		mm
<b>Injection unit</b>		
International size designation		
Screw diameter		mm
Specific injection pressure		bar
Theoretical injection volume		cm <sup>3</sup>
Max. shot weight (polystyrene)		g
Plasticizing capacity		g/s
Injection rate into the open		cm <sup>3</sup> /s
Cylinder heating capacity		kW
<b>General</b>		
Dry cycle rate		min <sup>-1</sup>
Pump drive rating		kW
Oil tank capacity		l
Dimensions L x W x H		m
Weight		kg
Control system		UNILOG



BA 2700/1200 BK			BA 3500/1900 BK			BA 4500/2800 BK			BA 5700/4500 BK		
2700			3500			4500			5700		
630 x 630			710 x 710			800 x 800			900 x 900		
900 x 900			1010 x 1010			1120 x 1120			1280 x 1280		
250-620			250-690			300-770			375-875		
550			615			760			850		
1200			1900			2800			4500		
50 55 65			55 65 75			65 75 85			75 85 100		
2205 1822 1305			2482 1777 1335			2315 1739 1354			2389 1860 1344		
540 653 913			772 1078 1436			1244 1657 2128			1878 2412 3338		
491 595 830			703 981 1307			1132 1508 1936			1709 2195 3038		
50 58 63			52 68 74			78 88 93			88 115 125		
237 287 401			249 348 464			331 440 566			433 556 769		
20,8 22,7 26,6			22,7 26,6 31,3			36,1 43,0 48,5			43,0 48,5 56,8		
17			17			15			13		
37			45			55			75		
540			620			760			1080		
6,67 x 1,72 x 2,16			7,41 x 1,72 x 2,35			8,47 x 1,93 x 2,39			10,15 x 2,12 x 2,37		
11900			15100			20600			35500		
B4			B4			B4			B4		



BA 6700/4500 BK					
6700					
1000 x 1000					
1400 x 1400					
450-975					
1010					
4500					
75 85 100					
2389 1860 1344					
1878 2412 3338					
1709 2195 3038					
88 115 125					
433 556 769					
43,0 48,5 56,8					
10					
75					
1080					
10,82 x 2,24 x 2,35					
39700					
B4					