

## **Complete PET production line with tooling**

### **Background**

Due to a change of product focus, we have a client wishing to sell off multiple machines for the production of PET performs and bottles. The machinery is available immediately and is all under power allowing for full demonstrations if required. Included with the machinery are associated ancillaries and tooling.

### **Machinery**

Available is a complete pet production setup with the following main components;

**Krauss Maffei, KM175 (175 tonne clamp), 1998** – for the production of the preforms

**Two off SSB-2-0 Mag machines, 1992 & 1993** – Synchronised stretch blow machines, specification available below

### **Tooling**

The Krauss Maffei comes with a modular tool which allows for the core pins, neck inserts and cavities to be easily changed to produce a range of different performs and weights. The seller also has two additional cavity plates to make the changes easier. With this system, the following performs can be produced;

- **28mm 410 Neck** - 21.5g, 26g, 32g, 34g, 39g, 50g
- **Guala TS2** - 30g, 34g, 39g
- **Canyon** - 32g, 34g, 39g, 50g
- **24mm Snap on neck** - 25g
- **Oil finish neck** - 20g, 22g
- **24mm 410 Neck** - 20g
- **24mm 415 neck** - 20g
- **28mm 3.0mm pitch with lugs on transfer bead** - 32g, 34g, 39g
- **28mm 4.25mm pitch with lugs on transfer bead** - 32g, 34g, 39g

The SSB machines comes complete with some water bottle moulds, 750ml Tombstone bottle moulds and 300ml baby bottle moulds included.

### **Ancillaries**

With the above machines, there are several ancillaries to include;

Somos dessicant dryer type D600, 1994  
Bellis and Morcom compressor, 1995, 45 bar capacity  
Conveyor line for use with the SSB machines  
Two mould heaters for use with the SSB machines

An asking price of £240,000 has been set for this equipment. Further specifications of all the machines are available on request, as well as illustrations of products produced. Please email or get in contact by phone to discuss.