

STV Machinery
Units 7 - 8 Sanders Close
Finedon Road Industrial Estate
Wellingborough, Northamptonshire
NN8 4HQ
Telephone: (+44) 01933 27 27 47
Fax: (+44) 01933 770858



SPECIFICATION

Manufacturer: ARBURG
International Size Code: 220S 250-60

CLAMP

Clamping force kN:	250
Max mould opening stroke (mm):	275
Min/max mould height (mm):	200min
Platen dimensions (mm):	400x400
Distance between tie bars (h _{xv})(mm):	270x270
Ejector stroke (mm):	95

INJECTION UNIT

Screw Diameter (mm):	18	22	25
Max shot weight (PS)(g):	17	25	33
Shot volume (cm ³):	20	30	39
Injection pressure (bar):	2500	2340	1810

GENERAL DATA

Pump unit (kW):	7.5
Total connected load (kW):	12.6
Oil tank capacity (l _{tr}):	120
Net weight (without oil) (kg):	1900
Machine dimensions (l x w x h)(mm):	3000x2000x1000

DISCLAIMER: We cannot guarantee that this information is correct