

STV Machinery
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www.stvmachinery.co.uk

SPECIFICATION

Manufacturer:	BOY
International Size Code:	22D

CLAMP

Clamping force kN:	220
Max mould opening stroke (mm):	200
Min/max mould height (mm):	200min
Platen dimensions (mm):	400x245
Distance between tie bars (h _{xv})(mm):	254x254
Ejector stroke (mm):	80

INJECTION UNIT

Screw Diameter (mm):	16	18	22	24	28
Max shot weight (PS)(g):	14	118	27	32	44
Shot volume (cm ³):	16	20	30	36	49
Injection pressure (bar):	3320	2587	1732	1455	1069

GENERAL DATA

Pump unit (kW):	5.5
Total connected load (kW):	9.56
Oil tank capacity (ltr):	115
Net weight (without oil) (kg):	820
Machine dimensions (l x w x h)(mm):	2430x810x1620

DISCLAIMER: We cannot guarantee that this information is correct

32
57
64
818
