

STV Machinery

Units 7 - 8 Sanders Close
Finedon Road Industrial Estate
Wellingborough, Northamptonshire
NN8 4HQ



Telephone: (+44) 01933 27 27 47

Fax: (+44) 01933 770858

Web: www.stvmachinery.co.uk

SPECIFICATION

Manufacturer: Battenfeld HM
International Size Code: 1000/350

CLAMP

Clamping force	kN:	1000
Max mould opening stroke	mm:	500
Min mould height	mm:	250
Platen dimensions	mm:	680 x 663 (594)
Distance between tie bars (hvx)	mm:	470 x 420
Ejector stroke	mm:	150

INJECTION UNIT

Screw diameter	mm:	30	35	40
Max shot weight	(PS) g:	111.9	153.8	200.2
Shot volume	cm ³	123	169	220
Injection pressure	bar:	2835	2083	1595

GENERAL DATA

Pump unit	kW:	18.5
Total connected load	kW:	28.9
Oil tank capacity	ltr:	275
Net weight (without oil)	kg:	4600
Machine dimensions (l x w x h)	mm:	4235 x 900 x 1985

DISCLAIMER: We cannot guarantee that this information is correct